

Please rate this document after reviewing at the bottom of this page.

REPLACEMENT AND AIR BLEEDING

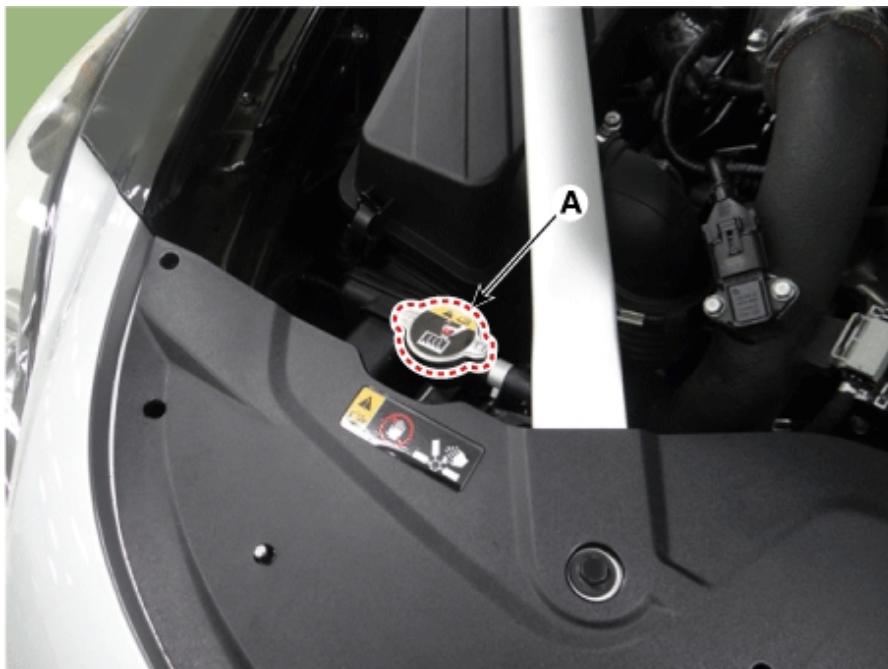
⚠ CAUTION

Never remove the radiator cap when the engine is hot. Serious scalding could be caused by hot fluid under high pressure escaping from the radiator.

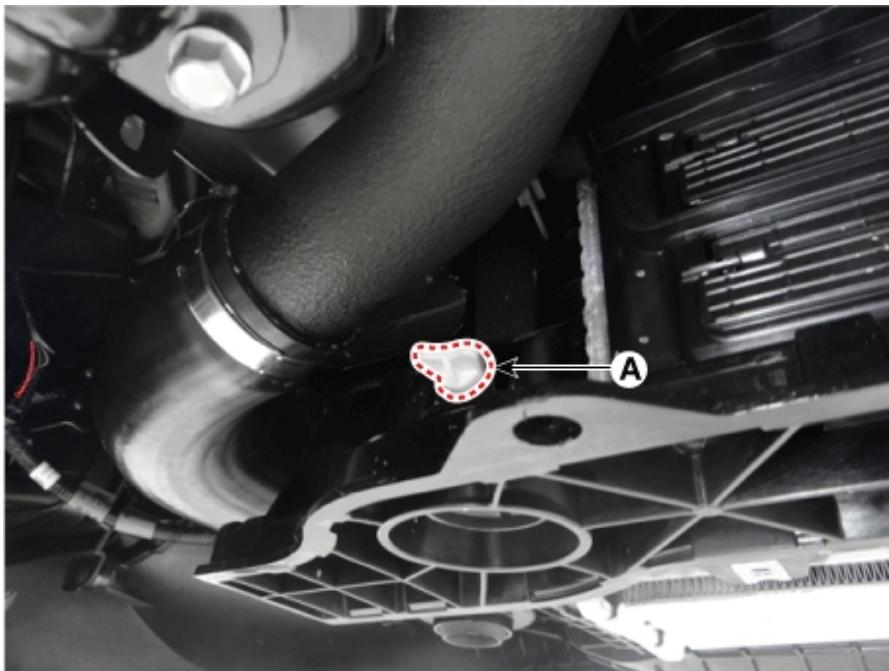
NOTICE

When pouring engine coolant, shut the relay box lid and be careful not to spill coolant on the electrical parts or the paint. Rinse off any spilt coolant immediately.

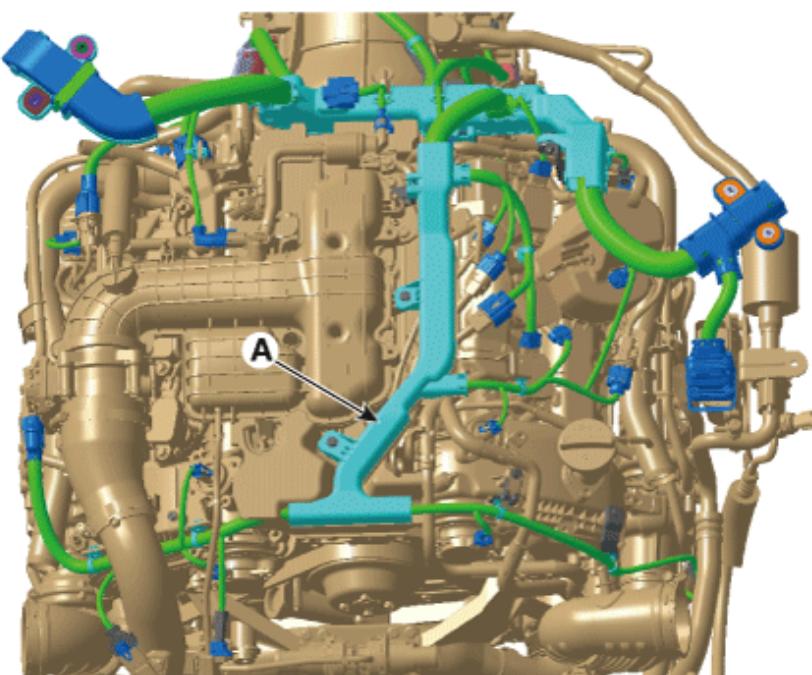
1. Make sure the engine and radiator are cool to the touch.
2. Remove the radiator cap (A).



3. Remove the engine room front under cover.
(Refer to Engine and Transaxle - "Engine Room Under Cover")
4. Loosen the drain plug (A), and drain the coolant.



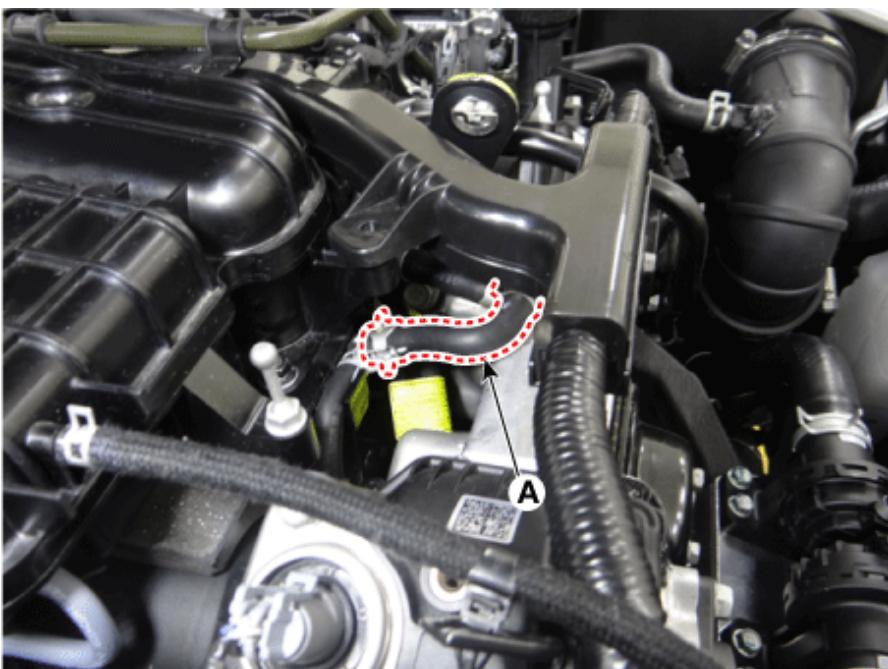
5. Tighten the radiator drain plug securely.
6. Remove the reservoir tank.
(Refer to Cooling System - "Reservoir Tank")
7. Drain the coolant from the reservoir tank, and clean the reservoir tank.
8. Install the reservoir tank.
(Refer to Cooling System - "Reservoir Tank")
9. Separate the wiring protector (A).



10. Remove the foam (A).



11. Disconnect the coolant vent hose (A).



12. Fill with fluid mixture of coolant and water (55 - 60% / or 45 - 50% in North America, Europe and China) slowly through the radiator cap.

Push the upper/lower hoses of the radiator so as to bleed air easily.

Coolant capacity :

Approx. 11.6 L (3.06 U.S.gal., 12.26 U.S.qt., 10.20 Imp.qt.)

NOTICE

- Use only the specified antifreeze/coolant.
- For best corrosion protection, the coolant concentration must be maintained year-round at 55% (or 45% in North America, Europe and China) minimum. Coolant concentrations less than 55% (or 45% in North America, Europe and China) may not provide sufficient protection against corrosion or freezing.
- Coolant concentrations greater than 60% will impair cooling efficiency and are not recommended.
- Do not mix different brands of antifreeze / coolants.
- Do not use additional rust inhibitors or antirust products; they may not be compatible with the coolant.

13. When the coolant flows out through the disconnected vent hose, connect the vent hose securely to the nipple

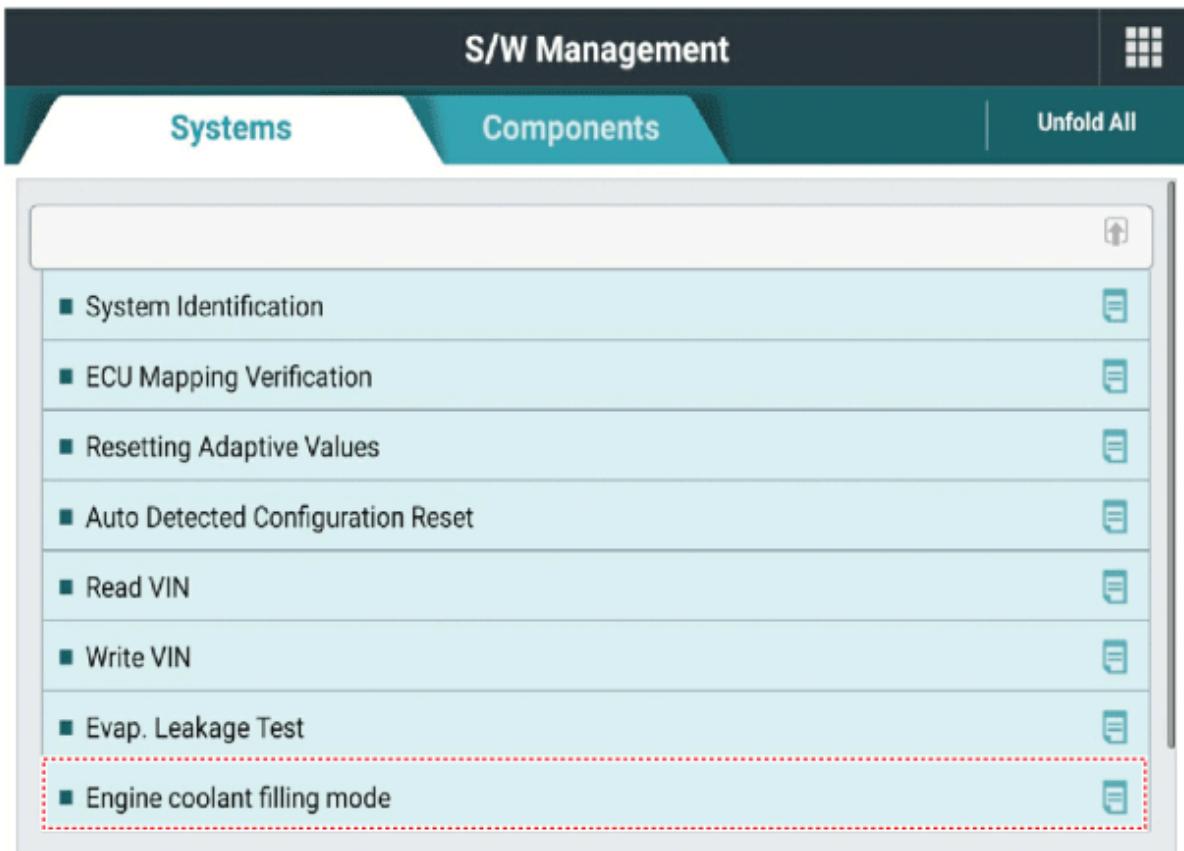
English 

14. Connect the KDS

15. Start the engine.

16. Turn off the A/C and heater, and then keep it idle for 10 minutes to raise the engine coolant temperature.

17. Perform the "Engine coolant filling mode".



S/W Management

Systems **Components** **Unfold All**

- System Identification
- ECU Mapping Verification
- Resetting Adaptive Values
- Auto Detected Configuration Reset
- Read VIN
- Write VIN
- Evap. Leakage Test
- **Engine coolant filling mode**

18. After confirming that the condition of the vehicle is satisfied with the inspection condition, and then press the "OK" button.

S/W Management



• Coolant filling mode of electric thermostat (ECT)

Purpose	This function helps expell the air properly by supplying current to ECT.
Enable Condition	1. Engine Idle 2. Temperature of coolant conditions are satisfied. 3. Status of heater operation: OFF
Concerned Component	
Concerned DTC	
Fail Safe	
Etc	

19. Check the engine coolant filling mode entry conditions and then press the "Read" to check the current coolant temperature.

S/W Management

■ Engine coolant filling mode

● [Coolant filling mode of electric thermostat (ECT)]

This function helps expell the air properly by supplying current to ECT.

This procedure should be performed for the engine with thermostat when filling coolant.

●[Condition]

1. Transmission: P position / Parking brake: Operating
2. Engine: Idling
3. Temperature of coolant: 75°C(167°F) or over
4. Vehicle speed: 0 km/h
5. Status of heater operation: OFF
6. Carry out indoors for raising the temperature of coolant

[OK] button: Proceed with the function

[Read] button: Check the current temperature of coolant

[Cancel] button: End the function

OK

Read

Cancel

20. Check the current coolant temperature and then press the "OK".

S/W Management

■ Engine coolant filling mode

Current temperature of coolant: 61.50°C

OK

NOTICE

The current temperature of coolant is above 75°C (167°F), engine coolant filling mode can be performed.

21. If the coolant temperature is above 75°C (167°F), press the "OK" to performing engine coolant fill mode.

S/W Management

■ Engine coolant filling mode

● [Coolant filling mode of electric thermostat (ECT)]

This function helps expell the air properly by supplying current to ECT.

This procedure should be performed for the engine with thermostat when filling coolant.

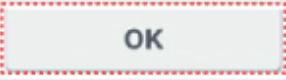
●[Condition]

1. Transmission: P position / Parking brake: Operating
2. Engine: Idling
3. Temperature of coolant: 75°C(167°F) or over
4. Vehicle speed: 0 km/h
5. Status of heater operation: OFF
6. Carry out indoors for raising the temperature of coolant

[OK] button: Proceed with the function

[Read] button: Check the current temperature of coolant

[Cancel] button: End the function



OK

Read

Cancel

22. The engine coolant filling mode is maintained until the temperature of coolant becomes 75°C (194°F).

S/W Management

■ Engine coolant filling mode

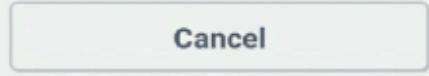
- [Coolant filling mode of electric thermostat (ECT)]

ECT has entered into the coolant filling mode.

The coolant filling mode is maintained until the temperature of coolant becomes 90 °C (194°F).

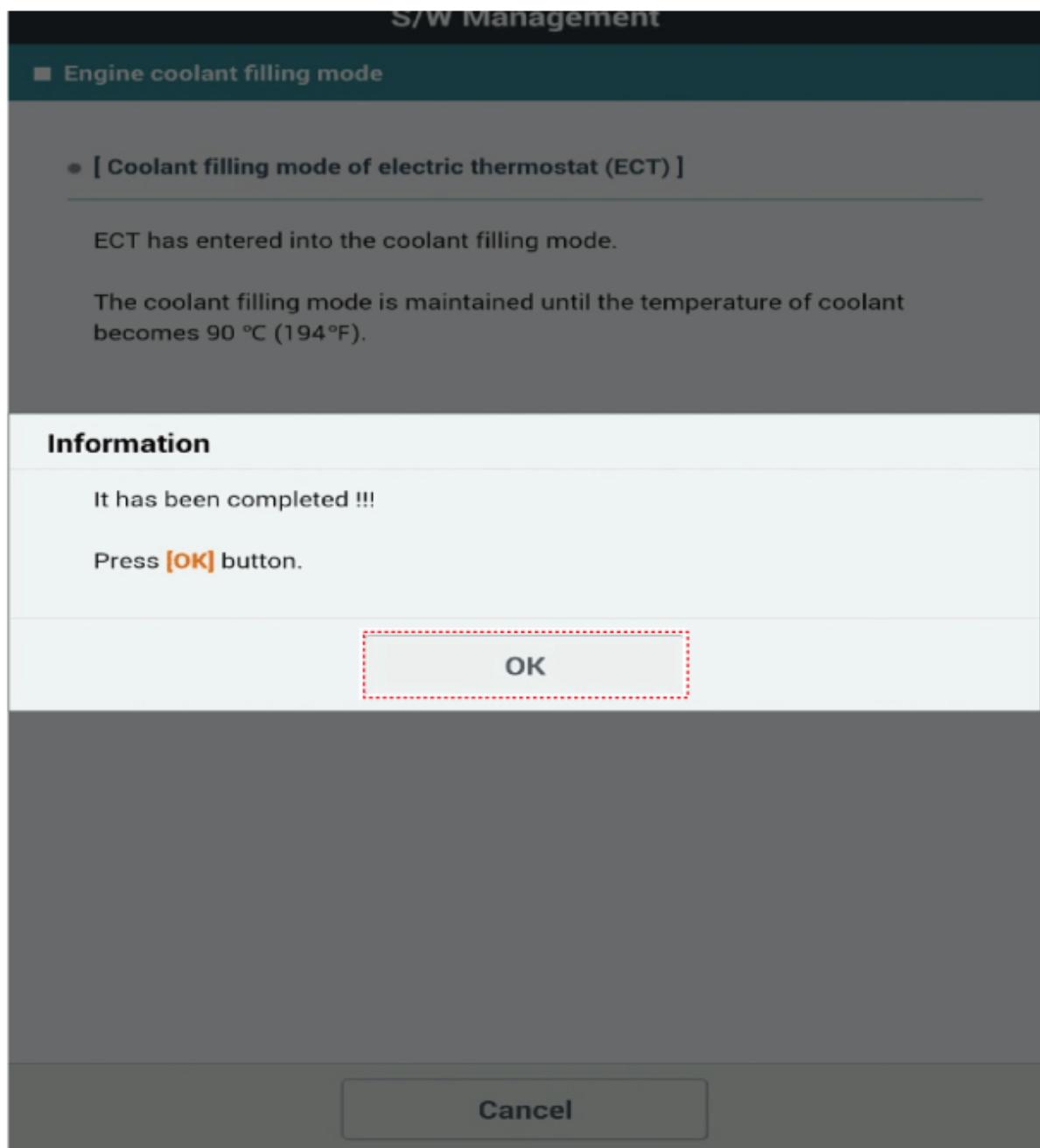
[Cancel] button: Stop the function

Current temperature of coolant: 78.76°C



Cancel

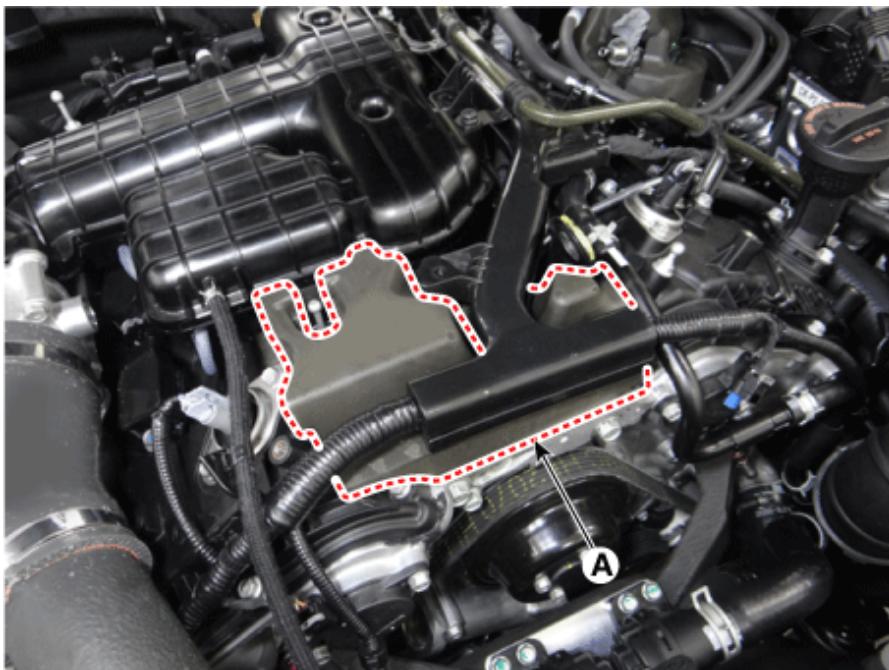
23. When the engine coolant filling mode completed, press the "OK".



24. Disconnect the KDS.
25. Maintain engine RPM at 2,000 to 3,000 for about 3 minutes to promote cooling water circulation.
26. Keep the engine idle for 3 minutes to check the cooling fan is operating.
27. Maintain 15 minutes after turn off the engine.
28. Install the radiator cap (A).

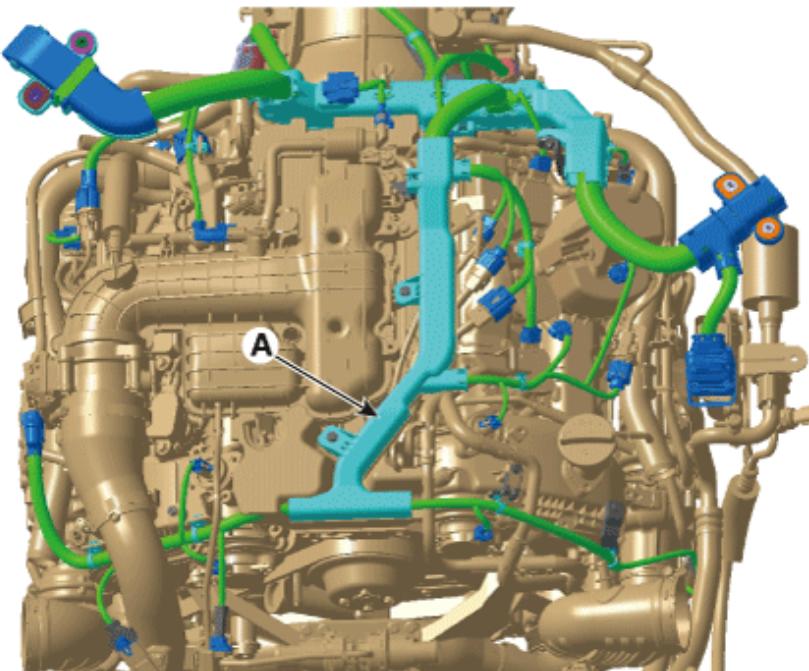


29. Check the coolant level and then fill the reservoir tank to the "F" line with coolant.
30. Install the foam (A).



31. Install the wiring protector (A).

Tightening torque :
6.9 - 9.8 N·m (0.7 - 1.0 kgf·m, 5.1 - 7.2 lb·ft, 60.8 - 86.8 lb·in)



32. Install the engine room front under cover.
(Refer to Engine and Transmission Assembly - "Engine Room Under Cover")

INSPECTION

Radiator hoses

1. Check radiator hoses for the following:
 - (1) Improper attachment
 - (2) Leaks
 - (3) Cracks
 - (4) Damage
 - (5) Loose connections
 - (6) Chafing
 - (7) Deterioration

Coolant level

1. Check the coolant level in the coolant reservoir. Make sure it is between the "F" mark and "L" mark.
2. If the coolant level in the coolant reservoir is at or below the "L" mark, add coolant to bring it between the "L" and "F" marks, then inspect the cooling system for leaks.

Coolant quality

1. Remove the radiator cap.
2. Check if there are any excessive deposits of rust or scale around the radiator cap sub-assembly and radiator filler hole. Also, the coolant should be free of oil.
If excessively dirty, clean the coolant passage and replace the coolant.
3. Install the radiator cap.

*** Thanks for your cooperation for the more quality. Please surely rate this document before closing.**